

# Bearing Configuration on Alliance Axles

- Most Alliance Axles utilize a combination of a double-lipped bearing on the left side (OE kit#6073300019K(Z)) and a single-lipped bearing on the right side (OE#6073300119K(Z)).
- Multiple distributors and installers have reported applications where, upon disassembly, they are discovering double-lipped bearings installed on both sides, even though by VIN look-up the axle calls for the more common single/double-lipped bearing combination. There have also been a few reports of axles with single-lipped bearings on both sides.
- There does not seem to be a detectable pattern that determines which bearing combination is used.

**Recommendation:**

- Thoroughly inspect the bearings as they come out of these installations and carefully note which bearing type is removed from each side.

**Solution:**

- Select the proper STEMCO kingpin kit from the choices below that matches the bearing combination noted upon removal.

Possible Kits	Bearing Combinations
K122A	(2) Thrust Bearing - Double Lip 6073300019KZ
K120A	(1) Thrust Bearing - Single Lip (Right) 6073300119KZ (1) Thrust Bearing - Double Lip (Left) 6073300019KZ
K121A	(2) Thrust Bearing - Single Lip 6073300119KZ

**Double Lip Thrust Bearing**  
6073300019K(Z)



**Single Lip Thrust Bearing**  
6073300119K(Z)



**UNITED STATES**  
800-527-8492 | 903-758-9981  
300 Industrial Drive  
Longview, Texas 75602 | US  
4641 Industrial Drive  
Millington, Michigan 48746 | US

**CANADA**  
877-232-9111 | 905-206-9700  
1020 Lorimar Drive  
Mississauga, ON L5S 1R8 | Canada  
**MEXICO** | 444-804-1736  
Eje Central Sahop No 215, Zona Ind  
San Luis Potosi SLP 78395 | Mexico

**AUSTRALIA, NEW ZEALAND, PAPUA**  
011-61-2-9793-2599  
2/198 Walters Road  
Arndell Park NSW 2148 | Australia

