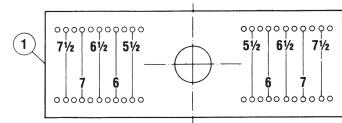
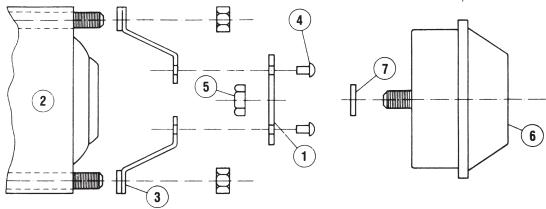
IMPORTANT: HUBODOMETER® MUST BE ACCURATELY CENTERED ON WHEEL.

## Installation Instructions for STEMCO Hubodometer<sup>®</sup>-Rear Wheel Truck or Bus Mount

Part Numbers 610-0011 and 610-0025





- 1. Drill two 3/16" holes on each end of mounting strap (#1) at marks corresponding to bolt circle diameter of rear wheel axle (#2).
- 2. Open single hole in support angles (#3) if necessary to fit axle studs or bolts.
- 3. Cut and trim strap 3/8" beyond rivet holes on both ends.
- 4. Assemble angles (#3) to mounting strap (#1) as per drawing, using 4 rivets (#4) supplied. Trim angles to conform to contour of axle if necessary.
- 5 **IMPORTANT**: Place washer (#7) on Hubodometer® stud.
- 6. Mount Hubodometer® (#6) on strap using 1/2" locknut (#5) supplied. It is recommended that a strap wrench be used to hold Hubodometer® while tightening. Do not clamp Hubodometer® flange in a vise. Do not exceed 15 ft/lbs torque.
- 7. Mount strap assembly to axle.
- 8. To clean Hubodometer® face, use a damp cloth to prevent scrathes. Do not use solvents, paints or thinners.



A Higher Standard of Performance.™

ISO 9001:2000 & ISO/TS 16949

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