



## Axle Pro Installation Instructions Supplement for 84.056.07

## This is the modified instructions for the popular 5000lbs GM Axle

 Install special mandrels. (Reference page 8 item C of standard instructions)

2. Place special alignment bushing over upper mandrel.

3. Place upper plate over upper mandrel and alignment bushing. (Reference page 10 steps A & B standard instruction)













4. Place second special alignment bushing into hole on lower plate.

 Place lower plate with special alignment bushing over lower mandrel, attach lower assembly to upper assembly using threaded rods and nuts.( Reference to standard instruction page 10 & 11)

6. When these components are applied properly with the standard components, machining of the 5000 lbs GM axle is easily accomplished.





